

# EXERA® 316LVM MEDICAL WIRE

## WIRE

### DATASHEET

Exera® 316LVM is a vacuum remelted, molybdenum alloyed, austenitic stainless steel.

The grade is characterized by:

- High strength
- High fatigue strength
- Excellent microcleanliness
- Excellent structural homogeneity
- High surface finish

#### STANDARDS

- UNS: S31673
- DIN: X 2 CrNiMo 18 15 3

#### Product standards

- Bar and wire: ASTM F138

#### CHEMICAL COMPOSITION (NOMINAL)

##### Chemical composition (nominal) %

C	Si	Mn	P	S	Cr	Ni	Mo	Cu	N
≤0.025	0.6	1.7	≤0.025	≤0.003	17.5	14	2.8	≤0.10	≤0.10

#### APPLICATIONS

Exera® 316LVM is used for implant applications; hip stems, femoral heads, spinal systems, acetabular cups, intramedullary nails, bone screws, knee joints, and pins, bone and nail plates, internal fixation devices, dental implants, staples.

This grade is also used for cardiovascular applications: guide wires, cardiac stents and for surgical instruments and tools; blood lancets, stylets, trocars.

#### CORROSION RESISTANCE

Exera® 316LVM has very good resistance in physiological environments to:

- General and intergranular corrosion due to high purity and low ferrite content
- Pitting and crevice corrosion due to the high molybdenum content

Exera® 316LVM is capable of passing the Money penny Strauss intergranular corrosion test, in accordance with ISO / ASTM requirements.

## FORMS OF SUPPLY

### Wire, spools / coils

Size range:

Spools: 0.010-2 mm (0.0004-0.79 in.)

Coils: 1-5 mm (0.039-0.197 in.)

The wire in spools/coils is delivered bright drawn.

#### Tolerances

Ground bars: h8 as standard, h6 on request

Drawn in coil/spool: D2

Tighter tolerances can be offered on request.

### Wire, straightened lengths

Bright drawn: diameter 0.60-5.0 mm (0.02-0.197 in.)

Ground diameter: 0.6-10 mm (0.02-0.394 in.)

#### Tolerances

Drawn, straightened: h9

Tighter tolerances to be discussed in each and every individual case

### Other product forms

Exera® 316LVM can also be supplied as bar (round) and tube (thick wall or thin wall), then under the trademark Sandvik 316LVM.

## MECHANICAL PROPERTIES

Product form	Condition	Tensile strength		Proof strength		Elongation, A	Hardness, Brinell
		R <sub>m</sub>		R <sub>p0.2</sub>			
		MPa	ksi	MPa	ksi	%	
		min	min	min	min	typical	typical
Bar, Wire	Annealed	490	71	190	28	45	160
Bar, Wire	Medium tensile	900	131	700	101	15	285
Bar, Wire	High tensile	1100	160	800	116	12	300
Bar, Wire	Extra high tensile	1400	203				
Tube, thick wall	Bright annealed	515-690	75-100	220	32	min 45	155-210
Tube, thick wall	Cold finished	860-1100	125-160	690	100	min 12	260-330
Profile	Cold rolled	860-1100	125-160	690	100	12	260-330
Tube, thin wall	Annealed	490-690	71-100	190	28	40	
Tube, thin wall	Cold worked	860-1100	125-160	690	100	12	

Note that extra high tensile strength can be achieved for diameter ≤ 5 mm

## PHYSICAL PROPERTIES

Property		
Density ( 20 °C)	8.0 g/cm <sup>3</sup>	0.29 lb/in <sup>3</sup>
Modulus of elasticity, x10 <sup>3</sup> (20°C)	200 MPa	29.0ksi
Specific heat capacity (20°C)	485 J/(kg °C)	0.11 Btu/(lb °F)
Thermal conductivity (20°C)	14W /(m °C)	8 Btu/(ft h °F)
Thermal expansion, x10 <sup>-6</sup> (30-100°C)	16.5 per °C	9.5 per °F

## MACHINING

	Hardness	Cutting speed range	Feed range		
		SFM	m/min	IPR	mm/rev
Turning	160-300	900-145	275-45	0.002-0.024	0.05-0.6
Milling	160-300	870-165	265-50	0.002-0.016	0.05-0.4
Drilling	160-300	115-195	35-60	0.002-0.012	0.05-0.3

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