



# SANDVIK 6RA11 BILLETS

TIETOLOMAKE

Sandvik 6RA11 is an austenitic stainless free-machining steel with addition of sulphur.

## STANDARDS

- Astm: 303
- Uns: S30300
- EnNumber: 1.4305
- Wnr: 1.4305

## Product standards

- EN 10088-3
- ASTM A-314

## Certificates

Status according to EN 10 204 3.1

## CHEMICAL COMPOSITION (NOMINAL) %

C	Si	Mn	P	S	Cr	Ni
0.05	0.4	1.8	≤0.045	0.3	18	9

## FORMS OF SUPPLY

### Sizes and tolerances

Round-cornered square, as well as round billets, are produced in a wide range of sizes according to the following tables. Larger sizes offered on request.

### Surface conditions

#### Square billets

Unground, spot ground or fully ground condition.

#### Round billets

Peel turned or black condition.

### Square billets

Size	Tolerance	Length
mm	mm	m
80	+/-2	4 - 6.3
100, 114, 126, 140, 150	+/-3	4 - 6.3

## Square billets

Size	Tolerance	Length
mm	mm	m
160, 180, 195, 200	+/-4	4 - 6.3
>200 - 350	+/-5	3 - 5.3

Sizes and tolerances apply to the rolled/forged condition.

## Peel turned round billets

Size	Tolerance	Length
mm	mm	m
75 - 200 (5 mm interval)	+/-1	max 10
>200 - 450	+/-3	3 - 8

## Unground round billets

Size	Tolerance	Length
mm	mm	m
77 - 112 (5 mm interval)	+/-2	max 10
124, 134	+/-2	max 10
127, 147, 157	+/-2	max 10
142, 152, 163	+/-2	max 10
168, 178, 188	+/-2	max 10
183, 193	+/-2	max 10

## Other products

Hollow bar

## MECHANICAL PROPERTIES

Testing is performed on separately solution annealed and quenched test piece.

The following figures apply on material in the solution annealed and quenched condition.

At 20°C (68°F)

### Metric units

Proof strength		Tensile strength	Elong	Contr.	HB
R <sub>p0.2<sup>a)</sup></sub>	R <sub>p1.0<sup>a)</sup></sub>	R <sub>m</sub>	A <sup>b)</sup>	Z	
MPa	MPa	MPa	%	%	
					approx.
≥205	≥240	515-690	≥35	≥50	170

Imperial units

### Imperial units

Proof strength		Tensile strength	Elong	Contr.	HB
R <sub>p0.2<sup>a)</sup></sub>	R <sub>p1.0<sup>a)</sup></sub>	R <sub>m</sub>	A <sup>b)</sup>	Z	

ksi	ksi	ksi	%	%	
					approx.
≥29,5	≥35	74.5-100	≥35	≥50	170

1 MPa = 1 N/mm<sup>2</sup>

a) R<sub>p0.2</sub> and R<sub>p1.0</sub> corresponds to 0.2% offset and 1.0% offset yield strength, respectively.

b) Based on  $L_0 = 5.65\sqrt{S_0}$ , where L<sub>0</sub> is the original gauge length and S<sub>0</sub> the original cross-section area.

Disclaimer: Recommendations are for guidance only, and the suitability of a material for a specific application can be confirmed only when we know the actual service conditions. Continuous development may necessitate changes in technical data without notice. This datasheet is only valid for Sandvik materials.