

PRODUCT AREA STRIP

ALLOY SURCHARGE

Dec-14

With process factor valid for finished cold rolled and hardened and tempered strip products

GRADE		ALLOY SURCHARGE PER KG				
	W.nr	AISI	SS	SEK	EUR	GBP
Alloyed non-stainless steels and carbon steels						
13C	1.0612			2,40	0,26	0,21
15LM	1.1248	1074	1770	2,40	0,26	0,21
20C	1.1274	1095	1870	2,43	0,26	0,21
20C2			2258	2,62	0,29	0,23
25C				2,43	0,26	0,21
10C16Mo3V1				6,79	0,74	0,58
10W4HS30HV				6,39	0,70	0,55

Martensitic stainless chromium steels						
6C27	1.4007	420	2234	4,53	0,49	0,39
7C27Mo2				6,75	0,73	0,58
12C27M				4,66	0,51	0,40
12C27				4,51	0,49	0,39
14C28N				4,58	0,50	0,39
13C26				4,41	0,48	0,38
19C27				4,51	0,49	0,39
Austenitic stainless steels						
12R11	1.4310	301	2331	14,70	1,60	1,26
11R51	1.4310	301	2231	16,16	1,76	1,39
13RM19	EN 1.4369			14,80	1,61	1,27
3R12	1.4306	304L	2352	18,60	2,02	1,60
3X22R60HV	1,4441	316LVM		30,16	3,28	2,59
6LR10				15,94	1,74	1,37
2RK65HV				46,53	5,06	4,00
3X8R65				23,14	2,52	1,99
Precipitation hardenable steels						
9RU10	1.4568	631	2388	14,97	1,63	1,29
NANOFLEX				25,20	2,74	2,17
1RK95				15,29	1,66	1,32
Duplex stainless steels (austenitic-ferritic)						
SAF2205	EN 1.4462		2377	20,31	2,21	1,75
SAF2507	EN 1.4410		2328	23,94	2,61	2,06
Ferritic stainless chromium steel						
0C424				5,68	0,62	0,49
1C429				6,07	0,66	0,52
1C44Mo20				8,08	0,88	0,69
0XC34				5,05	0,55	0,43
1C34				5,02	0,55	0,43
Nickel-base alloy						
SANICRO75X2	UNS N07750			100,03	10,89	8,60
SANICRO28			2584	55,42	6,03	4,77