

PRECISION STRIP  
ALLOY SURCHARGE

**VALID FOR INVOICING:** February

With process factor valid for finished cold rolled and hardened and tempered strip products

Since January 2016 a time lag of 45 days between market alloy prices and its alloy surcharge is used. Currency exchange rates for corresponding time period.

| Sandvik   | GRADE      |        | ALLOY SURCHARGE PER KG |       |      |      |      |          |       |       |         |         |
|---|------------|--------|------------------------|-------|------|------|------|----------|-------|-------|---------|---------|
|   | W.nr       | ASTM   | SS                     | SEK   | EUR  | GBP  | USD  | JPY      | CAD   | CNY   | Lbs USD | Lbs CAD |
| <b>Alloyed non-stainless steels and carbon steels</b> |            |        |                        |       |      |      |      |          |       |       |         |         |
| 13C   | 1.0612     |        |                        | 3,07  | 0,31 | 0,28 | 0,37 | 41,85    | 0,47  | 2,43  | 0,17    | 0,21    |
| 15LM  | 1.1248     | 1074   | 1770                   | 3,07  | 0,31 | 0,28 | 0,37 | 41,85    | 0,47  | 2,43  | 0,17    | 0,21    |
| 20C   | 1.1274     | 1095   | 1870                   | 3,11  | 0,31 | 0,28 | 0,38 | 42,38    | 0,47  | 2,46  | 0,17    | 0,22    |
| 20C2  |            |        | 2258                   | 3,36  | 0,34 | 0,30 | 0,41 | 45,77    | 0,51  | 2,65  | 0,18    | 0,23    |
| 25C   |            |        |                        | 3,10  | 0,31 | 0,28 | 0,38 | 42,27    | 0,47  | 2,45  | 0,17    | 0,21    |
| 10C16Mo3V1  |            |        |                        | 8,04  | 0,81 | 0,72 | 0,97 | 109,62   | 1,23  | 6,35  | 0,44    | 0,56    |
| 10W4HS30HV  |            |        |                        | 7,45  | 0,76 | 0,67 | 0,90 | 101,66   | 1,14  | 5,89  | 0,41    | 0,52    |
| ****  |            |        |                        |       |      |      |      |          |       |       |         |         |
| <b>Martensitic stainless chromium steels</b>          |            |        |                        |       |      |      |      |          |       |       |         |         |
| 6C27  | 1.4007     | 420    | 2234                   | 5,87  | 0,59 | 0,53 | 0,71 | 80,06    | 0,90  | 4,64  | 0,32    | 0,41    |
| 7C27Mo2   |            |        |                        | 8,22  | 0,83 | 0,74 | 0,99 | 112,05   | 1,25  | 6,49  | 0,45    | 0,57    |
| 10C28MO2  |            |        |                        | 8,32  | 0,84 | 0,75 | 1,01 | 113,45   | 1,27  | 6,58  | 0,46    | 0,58    |
| 12C27M  |            |        |                        | 6,04  | 0,61 | 0,54 | 0,73 | 82,30    | 0,92  | 4,77  | 0,33    | 0,42    |
| 12C27   |            |        |                        | 5,84  | 0,59 | 0,52 | 0,71 | 79,64    | 0,89  | 4,62  | 0,32    | 0,40    |
| 14C28N  |            |        |                        | 5,93  | 0,60 | 0,53 | 0,72 | 80,90    | 0,91  | 4,69  | 0,33    | 0,41    |
| 13C26   |            |        |                        | 5,72  | 0,58 | 0,51 | 0,69 | 77,96    | 0,87  | 4,52  | 0,31    | 0,40    |
| 19C27   |            |        |                        | 5,84  | 0,59 | 0,52 | 0,71 | 79,64    | 0,89  | 4,62  | 0,32    | 0,40    |
| ****  |            |        |                        |       |      |      |      |          |       |       |         |         |
| <b>Austenitic stainless steels</b>                    |            |        |                        |       |      |      |      |          |       |       |         |         |
| 12R11   | 1.4310     | 301    | 2331                   | 13,50 | 1,37 | 1,21 | 1,63 | 184,14   | 2,06  | 10,67 | 0,74    | 0,94    |
| 11R51   | 1.4310     | 301    | 2231                   | 15,02 | 1,52 | 1,35 | 1,82 | 204,87   | 2,29  | 11,87 | 0,82    | 1,04    |
| 13RM19  | EN 1.4369  |        |                        | 13,72 | 1,39 | 1,23 | 1,66 | 187,05   | 2,09  | 10,84 | 0,75    | 0,95    |
| 3R12  | 1.4306     | 304L   | 2352                   | 16,43 | 1,67 | 1,48 | 1,99 | 224,11   | 2,51  | 12,99 | 0,90    | 1,14    |
| 3X22R60HV   | 1.4441     | 316LVM |                        | 26,80 | 2,72 | 2,41 | 3,24 | 365,52   | 4,09  | 21,18 | 1,47    | 1,86    |
| 6LR10   |            |        |                        | 14,51 | 1,47 | 1,30 | 1,76 | 197,88   | 2,22  | 11,47 | 0,80    | 1,01    |
| 2RK65HV   |            |        |                        | 39,74 | 4,03 | 3,57 | 4,81 | 542,01   | 6,07  | 31,41 | 2,18    | 2,75    |
| 3X8R65  |            |        |                        | 21,20 | 2,15 | 1,90 | 2,57 | 289,09   | 3,24  | 16,75 | 1,16    | 1,47    |
| ****  |            |        |                        |       |      |      |      |          |       |       |         |         |
| <b>Precipitation hardenable steels</b>                |            |        |                        |       |      |      |      |          |       |       |         |         |
| 9RU10   | 1.4568     | 631    | 2388                   | 13,66 | 1,38 | 1,23 | 1,65 | 186,27   | 2,09  | 10,80 | 0,75    | 0,95    |
| NANOFLEX  |            |        |                        | 23,65 | 2,40 | 2,12 | 2,86 | 322,49   | 3,61  | 18,69 | 1,30    | 1,64    |
| 1RK95   |            |        |                        | 13,42 | 1,36 | 1,21 | 1,62 | 183,01   | 2,05  | 10,61 | 0,74    | 0,93    |
| ****  |            |        |                        |       |      |      |      |          |       |       |         |         |
| <b>Duplex stainless steels (austenitic-ferritic)</b>  |            |        |                        |       |      |      |      |          |       |       |         |         |
| SAF2205   | EN 1.4462  |        | 2377                   | 20,46 | 2,07 | 1,84 | 2,48 | 279,06   | 3,13  | 16,17 | 1,12    | 1,42    |
| SAF2507   | EN 1.4410  |        | 2328                   | 23,80 | 2,41 | 2,14 | 2,88 | 324,51   | 3,63  | 18,81 | 1,31    | 1,65    |
| ****  |            |        |                        |       |      |      |      |          |       |       |         |         |
| <b>Ferritic stainless chromium steel</b>              |            |        |                        |       |      |      |      |          |       |       |         |         |
| 0C424   |            |        |                        | 7,38  | 0,75 | 0,66 | 0,89 | 100,64   | 1,13  | 5,83  | 0,41    | 0,51    |
| 1C429   |            |        |                        | 7,89  | 0,80 | 0,71 | 0,96 | 107,64   | 1,21  | 6,24  | 0,43    | 0,55    |
| 1C44Mo20  |            |        |                        | 9,96  | 1,01 | 0,89 | 1,21 | 135,85   | 1,52  | 7,87  | 0,55    | 0,69    |
| 0XC34   |            |        |                        | 6,56  | 0,66 | 0,59 | 0,79 | 89,44    | 1,00  | 5,18  | 0,36    | 0,45    |
| 1C34  |            |        |                        | 6,52  | 0,66 | 0,59 | 0,79 | 88,88    | 1,00  | 5,15  | 0,36    | 0,45    |
| ****  |            |        |                        |       |      |      |      |          |       |       |         |         |
| <b>Nickel-base alloy</b>                              |            |        |                        |       |      |      |      |          |       |       |         |         |
| SANICRO75X2   | UNS N07750 |        |                        | 74,84 | 7,58 | 6,72 | 9,06 | 1 020,68 | 11,43 | 59,15 | 4,11    | 5,18    |
| SANICRO28   |            |        | 2584                   | 46,42 | 4,70 | 4,17 | 5,62 | 633,03   | 7,09  | 36,69 | 2,55    | 3,22    |
| SAN62TiNb   |            |        |                        | 65,33 | 6,62 | 5,87 | 7,91 | 890,95   | 9,98  | 51,64 | 3,59    | 4,53    |
| ****  |            |        |                        |       |      |      |      |          |       |       |         |         |